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## Shop-assembled package boiler breakthrough

C-B Nebraska Boiler helps oil sands developers save millions in labour costs



C-B Nebraska Boiler, has announced the completion of the largest shop-assembled package boilers ever made out of its Lincoln, Nebraska facility, and the largest of its kind shipped to the Alberta oil sands to date. Until now, large boilers for the oil sands required extensive on-site assembly and installation, sometimes requiring millions of dollars in labour costs in a market that is already struggling to find enough workers. A large oil company recently placed a \$20-plus million dollar, three-part order with C-B Nebraska Boiler, a product group of Cleaver-Brooks. The highlight of the order is five D-type (drum-type) elevated drum industrial water tube boilers, each capable of 426,000 pounds per hour steam generation. Prior to these massive models, the largest boiler out of the Lincoln facility was 300,000 lbs/hr. The average boiler found in the oil sands today uses dated OTSG (once-through steam generator) technology with capacities of approximately 250,000 pounds per hour.

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